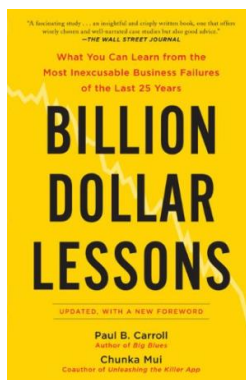


## Billion Dollar Lessons: What You Can Learn from the Most Inexcusable Business Failures of the Last 25 Years



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